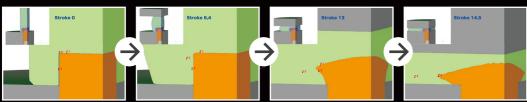
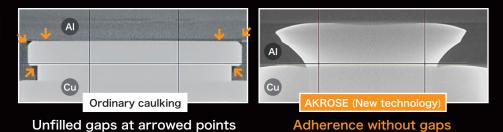


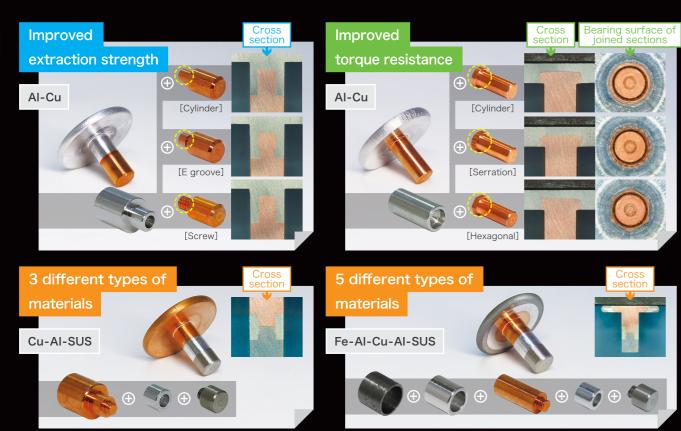
Analysis



X-Ray CT (360 deg. Rotation)

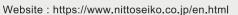


Examples of joining



NITTOSEIKO CO.,LTD.

Fastener Division Global Sales Section







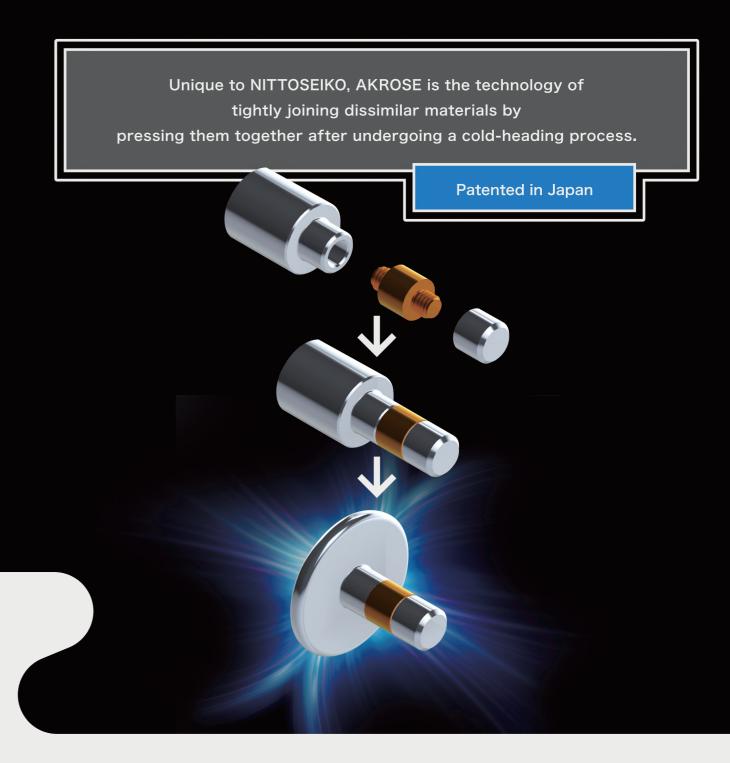




Specifications are changed without notice for the purpose of improvement of functions. AKROSE is trademark for NITTOSEIKO CO., LTD.

NITTOSEIKO

AKROSETM The Joining of Dissimilar Materials



NITTOSEIKO's cold-heading technology is an important contribution to the next generation of manufacturing

"Cold Heading" is the technology that distorts and then reshapes metal parts

by pressing under normal temperature.

This process not only limits the amount of waste,

but also helps maintain the strength of the material.

Furthermore, the process allows for high accuracy with less variation.

"AKROSE" is the new technology of tightly joining dissimilar materials using

NITTOSEIKO's cold-heading technology which has evolved over decades

of experience with development and production of industrial fasteners.

Applications

Automotive, Batteries, Appliances, Electronics, Infrastructures, etc.



Ordinary Joining Technologies and Their Weak Points



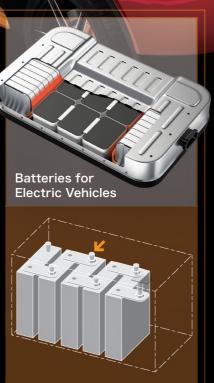
- Lack of adhesion
- Requires preparaton of pilot holes
- Requires joints, thus more parts



- Lack of boding strength
- Lack of heat resistance
- Lack of long-term reliability



- Deformaty and softening due to heat
- Danger from sparks and spatter during operation
- Embrittlement due to generation of intermetallic compounds







Great potential for metal-joining technology in various fields and industries.



Allows for the joining of varoius materials

Allows for the joining of multiple materials

O2 POINT Allows for the joining of complex joint shapes

> O3 POINT

Provides tighter adhesion

> 04 POINT

Provides
higher resistance
to rotation
at seam

05 POINT Allows for reduction of environmental impact

06 POINT