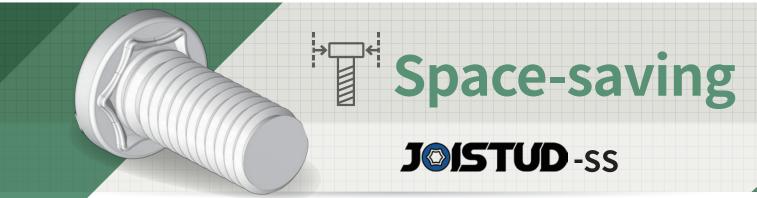
NITTOSEIKO

J@ISTUD

Differing Clinching Stud Bolts for a variety of applications







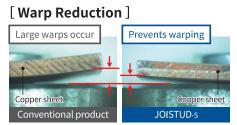
New variations to the clinching stud bolt '**JOISTUD**' for Sheet metal and Vehicle Electrification!

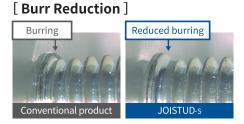
Warp reduction

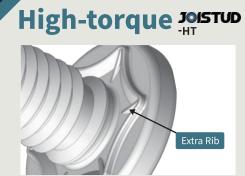
Burr reduction







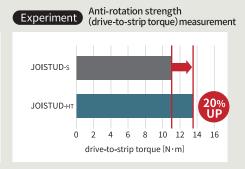




The extra rib with a gentle slope from the ring circumference to the center of the

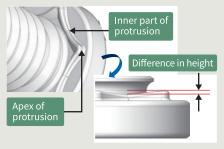
(Mechanism) Work piece Material that The extra rib interferes with the material flow into the recess

Combination of extra ribs with outer-rimmed protrusion provide an even greater anti-rotation effect.

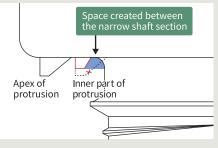


※ For nominal diameter M6

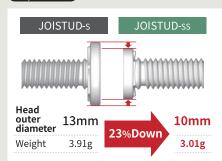




- ·Difference in height between apex and inner part of protrusion
- Revised slope angle of the protrusion



Reduced warping and burr even with a small head

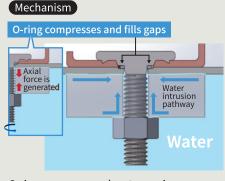


Experiment Head outer diameter calculation

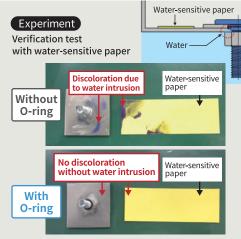
※ Nominal diameter M6, thread length 14mm







O-ring compresses when torque is applied to the nut. Prevents water intrusion.



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