Thread interference type self-locking screw

POWERLOK®

Outline of POWERLOK®

POWERLOK®, a TRILOBULAR™ self locking screws is a unique concept of locking screw.

Made from high strength steel, hardened and tempered to an optimum strength toughness serviceability,



A significant mechanical advantage of this design is that the locking action is developed at the outermost radius of the torque arm of the screw body whereas other locking screws develop their effective resistance at lesser radius points on thread flanks, down even to the thread root surface.

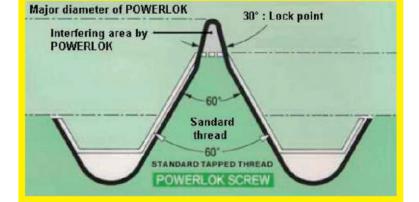
The deeper geometry of the POWERLOK® thread, along with a slight increase in the thread major diameter over equivalent size machine screw, adds to the effective stripping resistance of the fastener.

In addition, the centralization of the POWERLOK® lobes in the nut member thread allows

the 30° thread crest on the fastener to flex elastically under clamp load, simulating the live action of spring washers.

Special features

- Enhanced locking ability
- Doesn' t need adhesive
- Continuous locking action
- Re-usable



Application

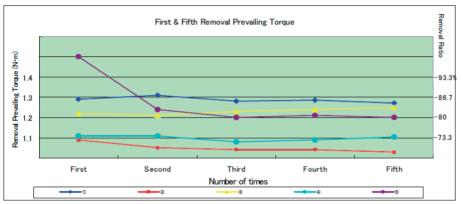
- Mobile device
- Camera & watch
- OA equipment
- Power tool
- Air-conditioner

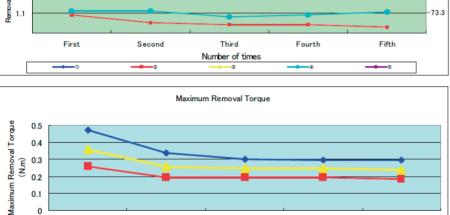


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POWERLOK®

Performance of POWERLOK®





Third

Number of times

Fourth

3

Fifth

①POWERLOK M5 and Nut (Plain)

②POWERLOK M5 and Aluminum Die-casting (ADC12) with Tap (Grade 2)

3Machine Screw M5 with SOFT-LOCK and Nut (Plain)

Machine Screw M5 with Spak and Nut (Plain)

SMachine Screw M5 with NK-GRIP and Nut (Plain)

①POWERLOK M5 and Nut (Plain)

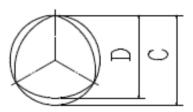
②POWERLOK M5 and Aluminum Die-casting (ADC12) with Tap (Grade 2)

3Machine Screw M5 with SOFT-LOCK and Nut (Plain)

Nomin al Dia.	Pitch	Thread Diameter			
		С		D	
		Max.	Min.	Max.	Min.
1.4	0.3	1.52	1.46	1.46	1.38
1.6	0.35	1.73	1.67	1.66	1.58
1.7	0.35	1.83	1.77	1.76	1.68
2	0.4	2.15	2.07	2.07	1.99
3	0.5	3.16	3.06	3.06	2.91
3.5	0.6	3.67	3.57	3.55	3.40
4	0.7	4.23	4.08	4.09	3.94
5	0.8	5.26	5.11	5.10	4.95
6	1.0	6.30	6.15	6.10	5.95
8	1.25	8.35	8.20	8.10	7.95

Second

Dimension table



First

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