

NYLON COATED SELF-LOCKING SCREW

SOFTLOK

Outline of SOFTLOK

SOFTLOK is a Nylon coated self-locking screw. Elasticity of nylon heightens friction between screw and nut and perform extremely high loose proof effect.



Special features

- It is hard to loose by temperature variation, vibration and impact shock.
- Loose-proof effect can be carried on even in repeated use.
- It also has sealing effect.
- All-round coating is effective for anti-galling at installation.

[Character of coating]

★ Max. allowable temp. ~130℃

0

0

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0

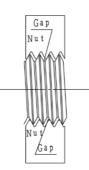
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- ★ Low temp. stability
- ★ Wear resistance
- ★ Crashworthy
- ★ Adhesion
- ★ Alkaliproof
- ★ Oil resistance

Application

- Car navigation system
- Handheld terminal
- Mobile phone
- Digital video camera



<u>Gap</u> Nut

Problem of Ordinary screw

\sim Screw loosening \sim

Gap between male thread female thread will be a cause of friction depressing when they are given external pressure like vibration, shock etc. This depressing leads screw loosening.

Solution by SOFTLOK

\sim Strong locking effect \sim

Nylon coating on thread fills in the gap and prevent screw loosening.

SOFTLOK

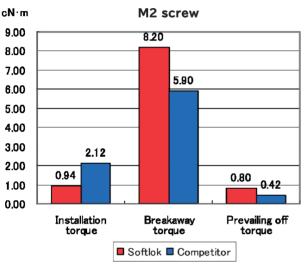
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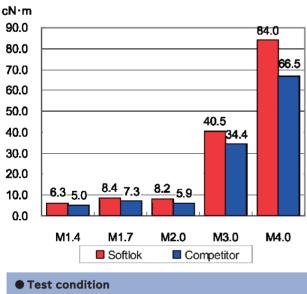
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Loose-proof performance

1. General Torque performance



2. Breakaway Torque after heat aging



- 1. Work piece : SS41 (Tapped)
- 2. Screws
- - A) Nittoseiko SOFTLOK

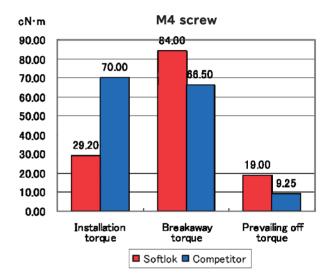
B) Competing product : Spray painted nylon

3. Method

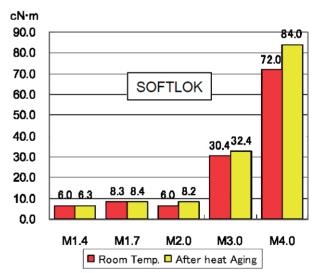
*Above mentioned data is just test result, and not guaranteed figure.

<Comparison with Competing product>

Valuation method : Heat Aging (Tighten – Aging $[-25^{\circ}(1H), 60^{\circ}(1H)]$ room temp.(1H)] - Remove)



3. Comparison of breakaway Torque



Tighten screws by indicated tightening torque at room temperature and give heat shock. When remove them after that, measured prevailing torque and residual torque.

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