



Electronic Positive Displacement Flow Meter

Flow Eye[®]

SPECIFICATIONS

SSV10951 17.07

1. Outline

Flow Eye is a flow meter loading an electronic indicating & counting unit on the rotary piston type simplest construction among positive displacement flow meters.

This electronic positive displacement flow meter is equipped with a "user setting function" which enables the user to make setting easily in the field, and can be used for a wide variety of applications.



2. Features

- Realized high durability and high reliability with rotor only as movable part
- Setting mode in the field is possible by button operation on the counting unit.
- Easy maintenance in the field by simulation output
- No need of any external power supply in the case of the field indication only
- Available placing the batch system only with valve (Batch type only)

3. Specifications

Measuring unit

Nominal size and volume symbol		020A0	025A0	040A0
Measured liquid		Chemical liquid, edible liquid, water, petroleum, etc.		
Nominal size		20A	25A	40A
Liquid viscosity		0.5~10,000mPa·s		
Liquid temperature		-10~80°C		
Liquid pressure		1.0MPa or less		
Permissible Pressure		1.0MPa (Liquid Temp.80°C or less)		
Measuring accuracy		Within ±0.5%		
Standard connection		JIS10K RF Flange		
Material	Material symbol	S2	Body, Body cover : SCS14, Rotor : PPS, Eccentric bearing : GC	
	SCS14 : Stainless steel casting, PPS : Special plastic, GC : Carbon			

Counting unit

Nominal size and Volume symbol		020A0	025A0	040A0	
Kind of type		Field indication type, Pulse & alarm output type, Analog output type, Batch type (For AC or 24V DC)			
Indication	Display unit	Numerical indication : 7-segment LCD 5W x 10H, 8 digits, mode and alarm indication : LCD 2H			
	Article	Total Value	Total value : 8 digits "MODE1" For Field indication type, Pulse & alarm output type, and Analog output type		Resettable total value : 8 digits "MODE4" Batch counter : 6 digits "MODE4"
		Min. unit	0.01L~1m³	0.1L~1m³	0.1L~1m³
		Flow rate	Flow rate (/h) : 4 1/2 digits "MODE2", Flow rate (/min) : 4 1/2 digits "MODE3" Flow rate (%) : 4 digits "MODE5"		
		Min. unit/h	0.1L/h~0.01m³/h	1L/h~0.1m³/h	1L/h~0.1m³/h
	Min. unit/min	0.01L/min~1L/min	0.01L/min~1L/min	0.01L/min~1L/min	
	Note 1: Either one of "h" or "min" can be indicated by setting				
	Alarm		Upper limit alarm "HIGH", Lower limit alarm "LOW", Battery alarm "BATT"※1		
	Note 2: Both total value and flow rate cannot be indicated simultaneously.				
	Note 3: Article can be changed by pressing the [MODE] button located on the front of the counting unit.				
Output	Field indication type	output	Without		
	Pulse & alarm output type	No. of output	2 points		
		Output assignment	To each of SIG1 and SIG2, one is selected and assigned from among the respective outputs of Unit pulse, Unitless pulse, Upper limit alarm, Lower limit alarm Upper and lower limit alarm and Battery alarm ※1		
		Kind of signal	Voltage no-contact output or open collector output		Open collector :
			Voltage no-contact : Signal level H: Approx. equal to voltage of external power (at no load) (Approx. 24V DC for Batch type) L:0.5V or less (at no load)		Voltage & current : 27V DC, 30mA Voltage at ON : 0.5V or less
		Electronic logic	Positive or negative logic Positive logic : Logic 1 at H (Transistor : OFF) Negative logic : Logic 1 at L (Transistor : ON)		
		Unit pulse	0.01L/P ~ 1 m³/P	0.1L/P ~ 1m³/P	0.1L/P ~ 1m³/P
	Unitless pulse	9.6mL	35.1mL	87.9mL	
	Pulse signal width	0.5~20ms or 5~200ms (STD:5ms)			
	Analog output type	No. of output	1 point		
Output assignment		Flow rate			
Kind of signal		4 ~ 20mA DC			
Conversion accuracy		±0.5% (Full scale)			
Resolution		1/1000			
Allowable load resistance	500Ω or less				

Nominal size and Volume symbol		020A0	025A0	040A0
Output	Batch type	No. of output	4 points	
		Output assignment	SIG1, SIG2: To each of SIG1 and SIG2, one is selected and assigned from among the respective outputs of Unit pulse, Unitless pulse, Upper limit alarm, Lower limit alarm, and Upper and lower limit alarm. Control output: Metering signal 1, Metering signal 2	
	Kind of signal	Pulse output, alarm signal: Refer to kind of signal at article of pulse & alarm signal		
		Control output: AC type Metering signal 1: Voltage no-contact, Triac Output voltage Approx. equal to external power voltage Load current 0.5A Metering signal 2: No-voltage contact Contact capacity 250V AC 2A, 30V DC 2A	Control output: 24V DV type Metering signal 1: Voltage contact Output voltage Approx. equal to external power voltage Load current 2A Metering signal 2: No-voltage contact Contact capacity 250V AC 2A, 30V DC 2A	
Note 4: Either one of "Pulse & alarm output" or "Analog output" is available. Please select type when placing order. Note 5: All output type and batch type require external power supply.				
Power	Field indication type (without output signal)		Built-in lithium battery (3.6V DC : Service life 5 years) Vary from use conditions.	
	Pulse & alarm output type		External power supply is required. Voltage 12~24V DC±10%, Current consumption Approx. 25mA (at 12V DC) / Approx. 38mA (at 24V DC)	
	Analog output type		External power supply is required. Voltage 24V DC±10%, Current consumption Approx. 22mA	
	Batch type		AC type : External power supply is required, Voltage 100~220V AC±10% 50/60Hz, Current consumption Approx. 50mA (Except for current consumption of Metering signal 1) 24V DC type : External power supply is required Voltage 24V DC ±10%, Current consumption Approx. 120mA (Except for current consumption of Metering signal 1)	
Ambient temperature		-10~60°C		
Explosion proof		Non-explosion proof		
Water proof		JIS C 0920 water proof (Except for Batch type)		
Material		Aluminum die casting (Except for Batch type)		

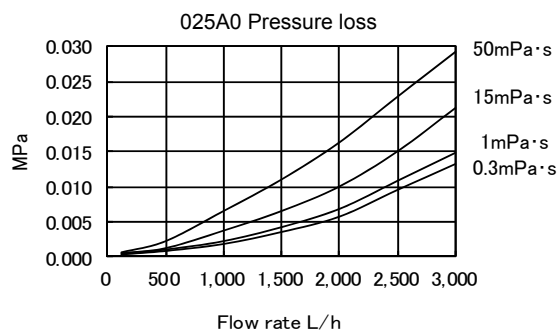
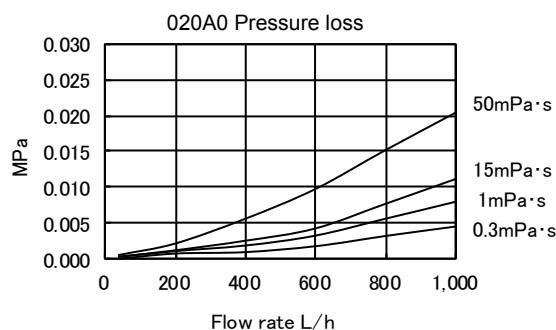
※1: "Battery alarm" is only for the flow meter with battery

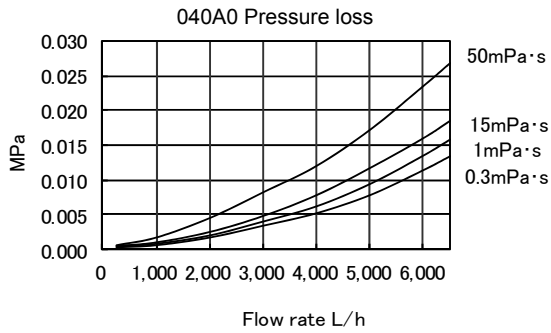
4. Flow range (Unit: L/h)

Viscosity (mPa·s)	Example of liquid	Flow range		
		020A0	025A0	040A0
	Water	100~ 700	300~2,100	650~4,500
0.5~	Gasoline	130~ 850	380~2,500	850~5,500
1~	Kerosene	100~ 850	300~2,500	650~5,500
4~	Light oil	70~1,000	200~3,000	450~6,500
10~	Heavy oil A	40~1,000	120~3,000	260~6,500
50~	Heavy oil B	25~1,000	75~3,000	160~6,500
100~	Heavy oil C	15~1,000	45~3,000	100~6,500
500~		15~ 800	45~2,400	100~5,200
1,000~		15~ 600	45~1,800	100~3,900
5,000~10,000		15~ 300	45~ 900	100~2,000

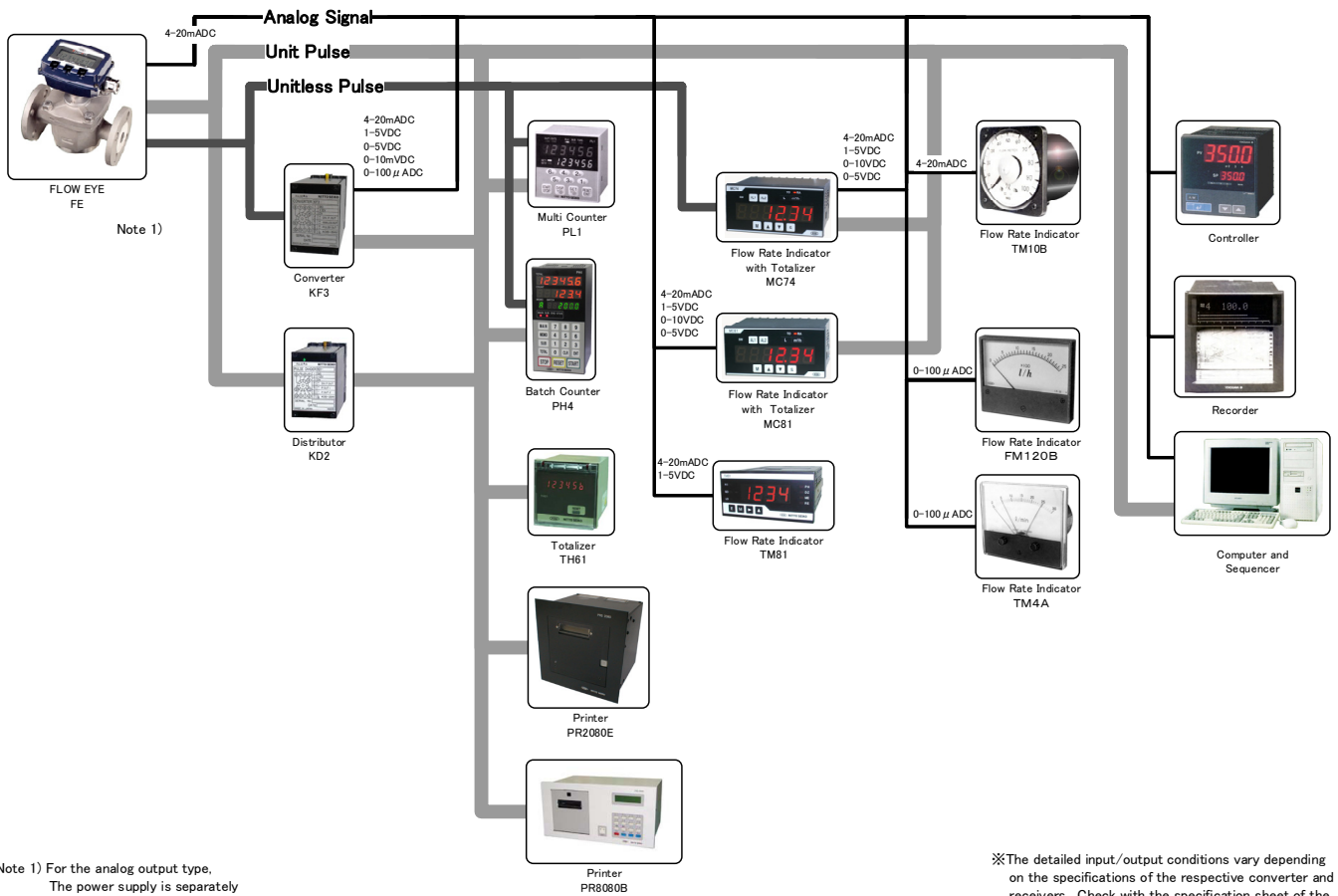
Note: When selecting a model of flow meter, please select it so that normal flow range is 40~60% of its Max. flow.

5. Pressure loss





6. Remote measurement system

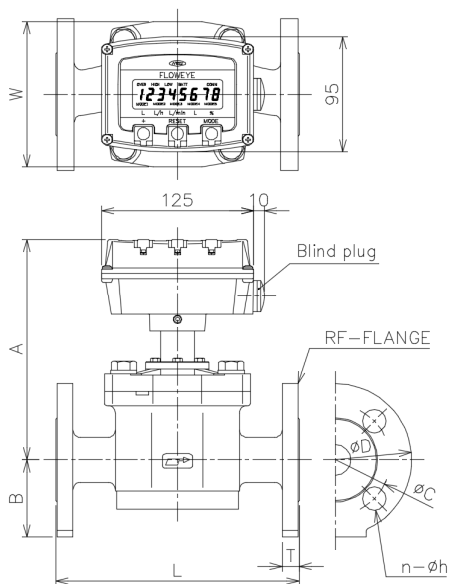


Note 1) For the analog output type,
The power supply is separately
necessary excluding MC81.

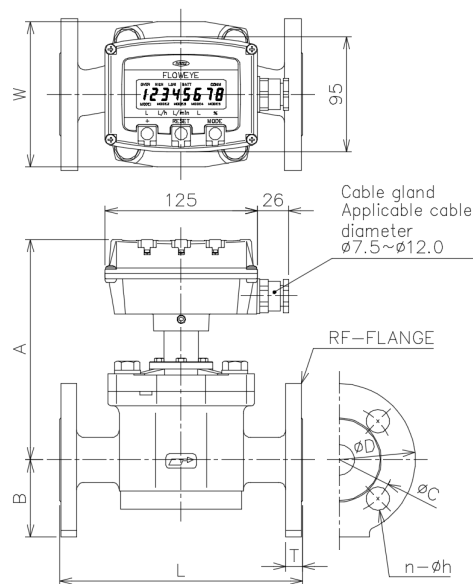
※The detailed input/output conditions vary depending
on the specifications of the respective converter and
receivers. Check with the specification sheet of the
respective instruments.

7. External dimensions (Unit: mm)

Field indication type

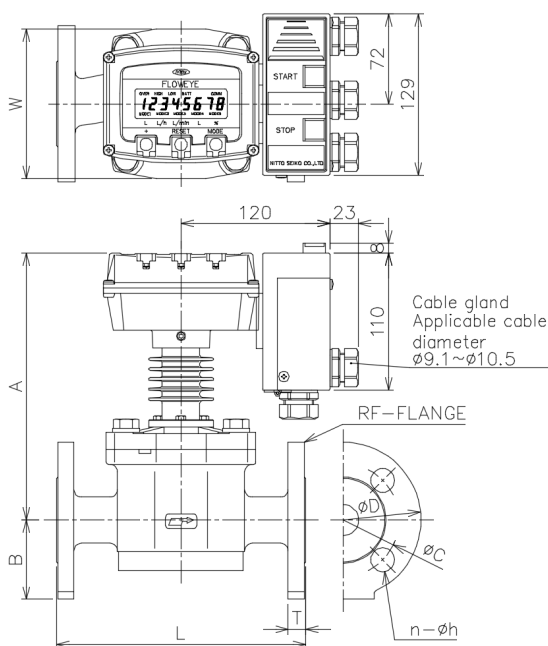


Pulse, & alarm output, and analog output type



Nominal size & symbol	Nominal size	Flange standard	L	A	B	W	D	T	C	n	h	Weight (kg)
020A0	20A	JIS10K	160	167	51	90	100	14	75	4	15	5
025A0	25A	JIS10K	200	182	64	120	125	15	90	4	19	9
040A0	40A	JIS10K	230	209	71	150	140	18	105	4	19	16

Batch type



Nominal size & symbol	Nominal size	Flange standard	L	A	B	W	D	T	C	n	h	Weight (kg)
020A0	20A	JIS10K	160	199	51	90	100	14	75	4	15	6
025A0	25A	JIS10K	200	214	64	120	125	15	90	4	19	10
040A0	40A	JIS10K	230	241	71	150	140	18	105	4	19	17

8. Operation

8.1 Common operation

- **Flow rate**
Measure the time required for one turn of the rotor of the flow meter, calculates the flow rate and indicate the momentary flow rate.
- **Total value**
Integrally indicates the pulse signals from measuring unit in specified unit.
- **Alarm**
 - HIGH Indicated when flow exceed upper limit. ※2
 - LOW Indicated when flow is less than lower limit. ※2
 - BATT Indicated when battery capacity is low. Battery should be changed to new battery.

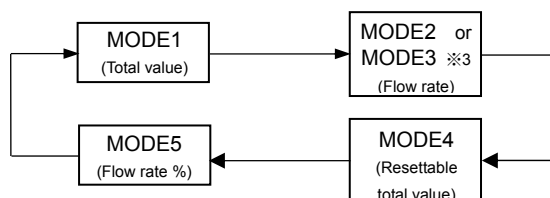
Activate only in case of flow meter with battery.
※2 : Limit of alarm is changed by data setting.

8.2. Field indication type

- **Operation**
It indicates flow rate, total value and alarm operating by battery. It does not output pulse, alarm or analog signal.

8.3. Pulse & alarm output type

- **Battery, external power supply**
 - Flow meter without battery type does not indicate flow rate, total value, or alarm without external power supply.
 - Flow meter with battery type indicate flow rate, total value, and alarm without external power supply. However, It cannot output pulse or alarm signal without external power supply. Battery power is not consumed while supply external power. It makes the battery life lengthen.
- **Button operation**
 - The mode change as shown in figure below with pressing of the [MODE] button.



※3 : Depending on the setting, "MODE2 (/h)" or "MODE3 (/min)" is indicated.

- **Reset operation**
While indicating "MODE4" (Resettable total value), pressing [RESET] button makes total value reset to zero.
- **Pulse output ※4**
 - Unitless pulse output : Output pulse signal from measuring unit without any calculation.
 - Unit pulse output : Output specified unit of pulse signal.
- **Alarm output ※4**
Signal is output when reaching respective alarm point.
- **Simulation output**
Unit pulse or alarm output (except for battery alarm) is experimentally output.
※4 : Output signal can be changed by data setting.

8.4 Analog output type

- **Battery, external power supply**
 - Flow meter without battery type does not indicate flow rate, total value, or alarm without external power supply.
 - Flow meter with battery type indicate flow rate, total value, and alarm without external power supply.

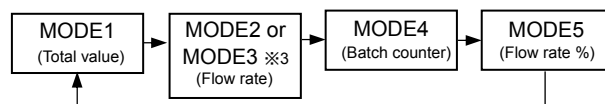
However, It cannot output analog signal without external power supply.

Battery power is not consumed while supply external power. It makes the battery life lengthen.

- **Button operation**
Refer to article of Pulse & alarm output type
- **Reset operation**
Refer to article of Pulse & alarm output type
- **Analog signal output**
Output flow rate as 4-20mA DC
- **Simulation output**
Analog signal is experimentally output.

8.5 Batch type

- **External power supply**
Both signal output and batch operation are unavailable without external power supply.
- **Batch method**
Subtract method
- **Operation switch**
[START], [STOP], [RESET]
- **Setting of batch counter**
Digits shift [RESET], Number change [+], Entry [MODE]
- **Pulse output**
Refer to article of Pulse & alarm output type
- **Alarm output**
Refer to article of Pulse & alarm output type
- **Simulation output**
Refer to article of Pulse & alarm output type
- **Counting method**
 - No-count of excessive volume method
Counter starts counting by pressing [START] button and subtract batch counter. Measuring is stopped when batch counter become zero. Also [STOP] or [RESET] operation can stop measuring.
 - Count of excessive volume method
Counter starts counting by pressing [START] button and subtract batch counter, and [RESET] function can stop measuring. However, in case of flowing the liquid after even if batch counter become zero, or after even if operation of [STOP], it keeps measuring. In case of becoming zero, it counts up.
- **Reset method**
 - Automatic reset
Automatically reset when batch counter become zero.
 - Manual reset
Not reset though batch counter becomes zero. Reset by [RESET] button.
- **Button operation**
The mode change as shown in figure below with pressing of the [MODE] button.



9. Terminal arrangement and wiring diagram

9.1 Terminal arrangement for pulse & alarm output

TB1	
No.	Signal name
1	SIG1 Pulse output or alarm output
2	SIG2 Pulse output or alarm output
3	+12~24V
4	0V

TB2	
No.	Signal name
1	Connect in case of batch type. Do not connect in case of other type.
2	
3	

9.2 Terminal arrangement for analog output

TB1

No.	Signal name
1	+ Analog output 4~20mA DC
2	

9.3 Terminal arrangement for batch type

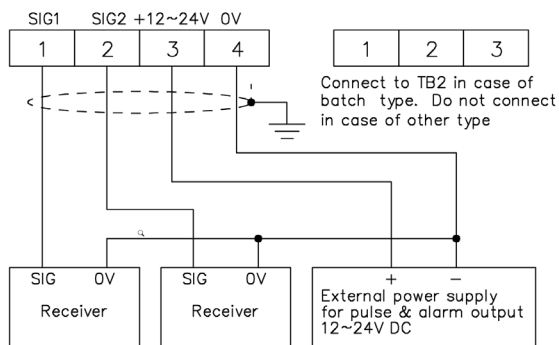
TB3

No.	Signal name
1	Earth ground
2	(+) Power
3	(-) Power
4	(+) Metering signal 1
5	(-) Metering signal 1
6	No-voltage contact
7	
8	Metering signal 2

TB4

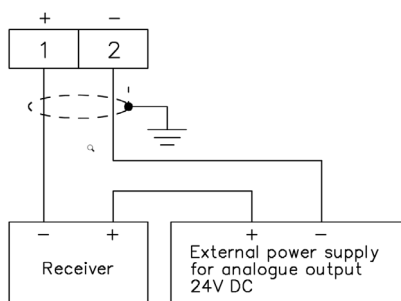
No.	Signal name
1	SIG1 Pulse output or alarm output
2	SIG2 Pulse output or alarm output
3	0V

9.4 Wiring diagram for pulse & alarm output type



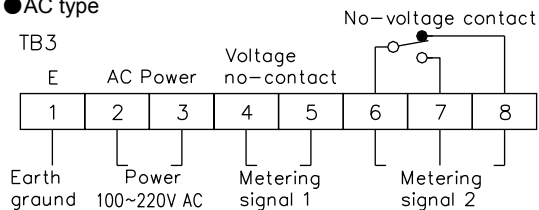
9.5 Wiring diagram for analog output type

TB1

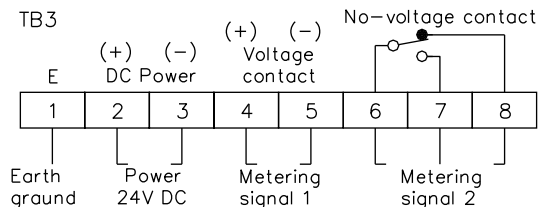


9.6 Wiring diagram for batch type

● AC type

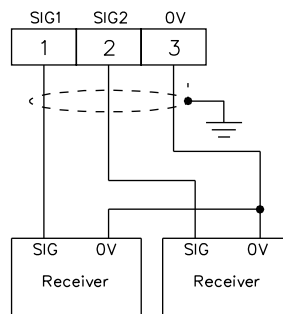


● 24V DC type



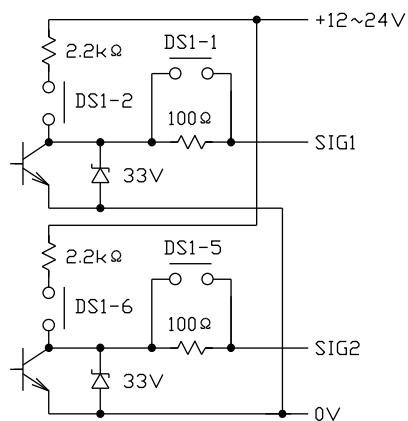
● Common of AC type and 24V DC type

TB4



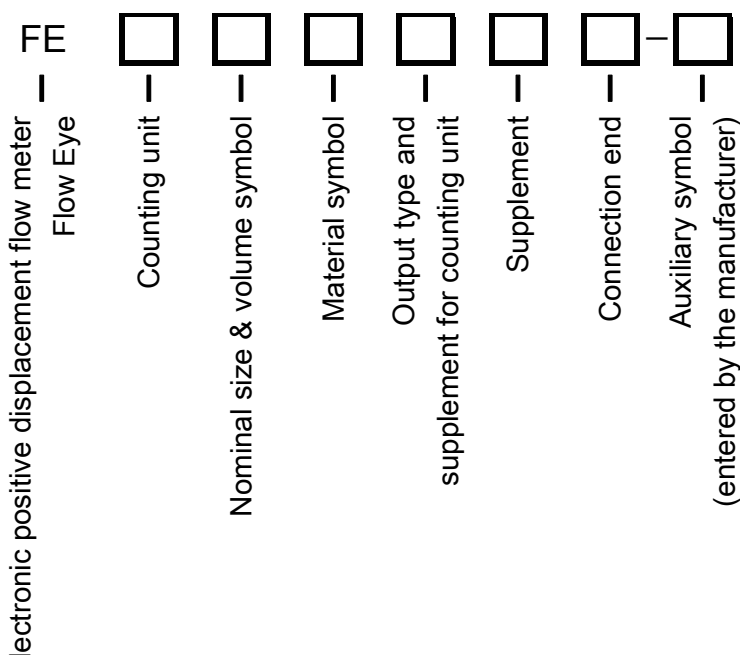
9.7 Circuit for pulse output and alarm output

Output signal / Switch	Pulse & alarm output SIG1		Pulse & alarm output SIG2	
	DS1-1	DS1-2	DS1-5	DS1-6
Kind of output signal	DS1-1	DS1-2	DS1-5	DS1-6
Voltage no-contact	OFF	ON	OFF	ON
Open collector	ON	OFF	ON	OFF



Output terminal No. / Name	Pulse & alarm output TB1 Terminal No.	Batch type TB4 Terminal No.
SIG1	1	1
SIG2	2	2
+12~24V	3	-
0V	4	3

10. Product code and specification code



●: Standard; ○: Manufacturable; ×: Unavailable

Type	Specification code	Specification	025A0	025B0	040A0
FE		Electronic positive displacement flow meter Flow Eye	●	●	●
Counting unit	3E	Electronic indication	●	●	●
Nominal size & volume symbol	020A0	Nominal size: 20A	●		
	025A0	Nominal size: 25A		●	
	040A0	Nominal size: 40A			●
Material symbol	S2	Body, Body cover: SCS14	●	●	●
Output type and supplement for counting unit	12345	Field indication type (without output signal)	●	●	●
	P0345	Pulse & alarm output ※5	Non-explosion proof	●	●
	P00B0		With battery	○	○
	A0345	Analog output	Non-explosion proof	●	●
	A00B0		With battery	○	○
	PB345	Batch: AC ※5	Non-explosion proof	●	●
	PC345	Batch: 24V DC ※5	Non-explosion proof	●	●
Supplement	0	No Supplement.	●	●	●
	1	When selecting batch type	○	○	○
Connection end	010R	JIS10K RF Flange	●	●	●

※5 SIG1 and SIG2 output of standard article are delivered with the following setting.

- SIG1 output : Kind of signal Voltage no-contact
- Electronic logic Positive logic
- Pulse output Unitless pulse output
- SIG2 output : Kind of signal Voltage no-contact
- Electronic logic Positive logic
- Pulse output Unit pulse output

11. Strainer

To prevent foreign matters mixed in the liquid from penetrating into the flow meter to cause troubles, it is necessary to install a strainer immediately before the flow meter or at a point as close as possible to the inflow side. (Element mesh: 60~100 mesh)

◆◆◆◆◆ Matters to be specified at the time of ordering ◆◆◆◆◆

1. Type and specification code.
2. Name of measured liquid, viscosity, temperature.
3. Flow direction of fluid, mounting position.

▼ The contents of description are subject to change without notice.



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