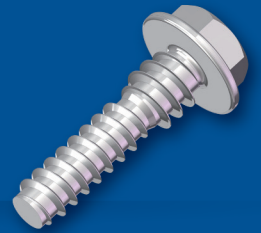


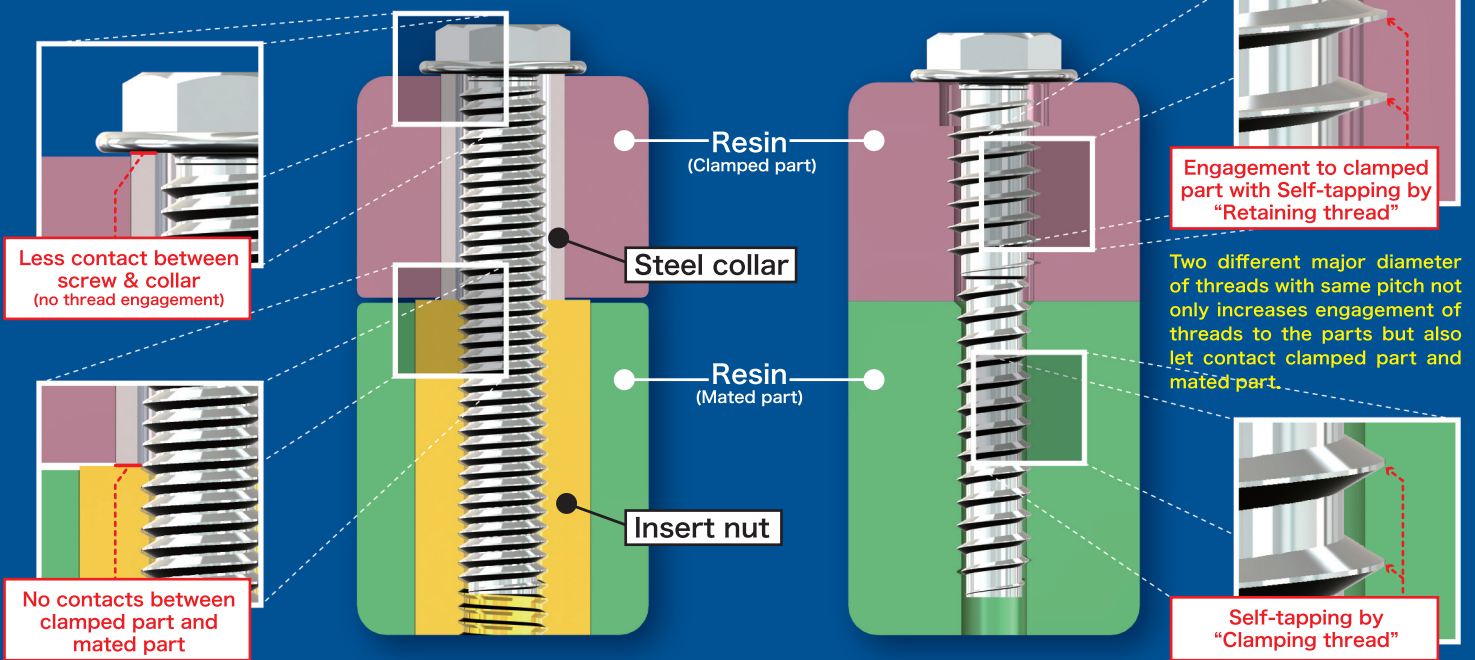
COLLARLESS TITE

Self-tapping screws that eliminate collars and insert nuts



Example of conventional bolt fastening

Example of 'COLLARLESS TITE' fastening



Features

Reduces loosening after creep deformation*1

Phases of the screw, the clamped part, and the mated part are maintained by performing self-tapping on both the clamped and mated parts. Prevents screw loosening even when axial force is low.

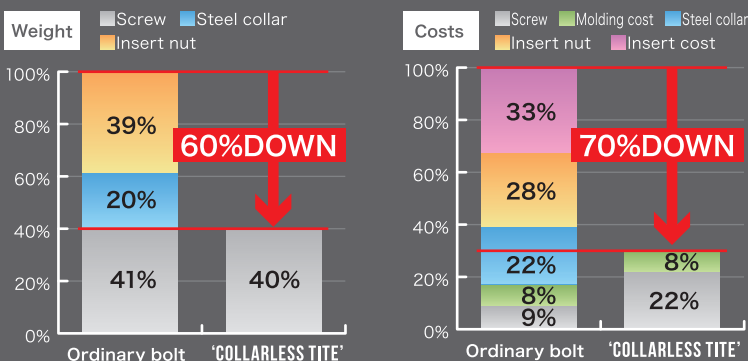
*1: A phenomenon in which an object deforms over time when a certain amount of stress is applied.

Reduction of product weight

Steel collars and insert nuts can be eliminated, contributing to weight reduction.

Reduction of fastening costs

Steel collars and insert nuts can be eliminated, reducing fastening costs.



(Condition) When 15 screws (M5 x 20) are fastened to two A4 size resin sheets with a thickness of 10 mm.
 ※According to our research

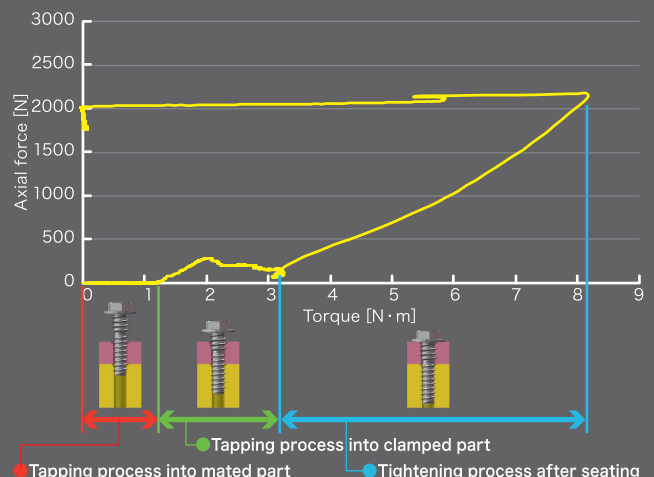
COLLARLESS TITE works as a centering retainer.

No need for centering with positioning pins, etc., since self-tapping into both the clamped and mated parts allows the parts are positioned with reference to the screw.

Initial fastening by axial force is possible.

While the Retaining thread is self-tapping into the mated part, it compresses clamped part to mated part. That adhesion generates higher axial force than ordinary screws.

Axial force test results of 'COLLARLESS TITE'

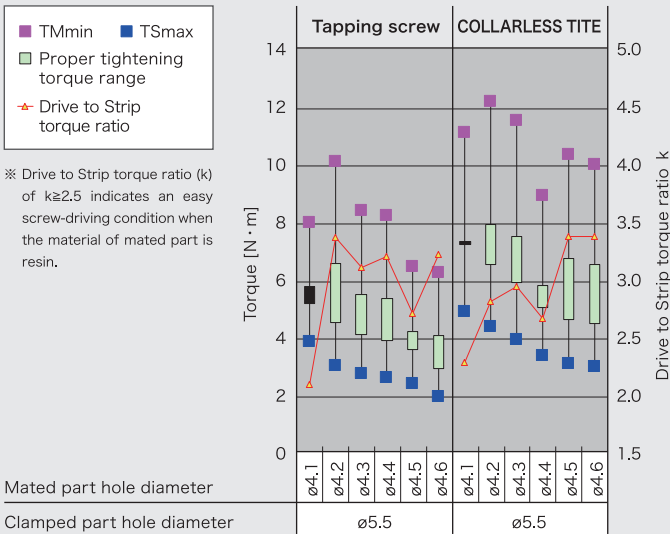


TECHNICAL REPORT 01 Comparison of screw-driving performance

Testing machine

Torque testing machine AX-200 made by NITTOSEIKO
Thrust force 68.6N Revolution speed 300rpm

- Mated part : 66 Nylon(PA66) Sheet thickness $t=15.0$ Hole diameter $\phi 4.1\sim 4.6$
- Clamped part : 66 Nylon(PA66) Sheet thickness $t=8.0$ Hole diameter $\phi 5.5$
- Screws used : ■ COLLARLESS TITE $\phi 5\times 22(14)$ Trivalent chromate
Drawing number:DR453
■ Tapping screw $\phi 5\times 22(14)$ Trivalent chromate
Drawing number:DR457

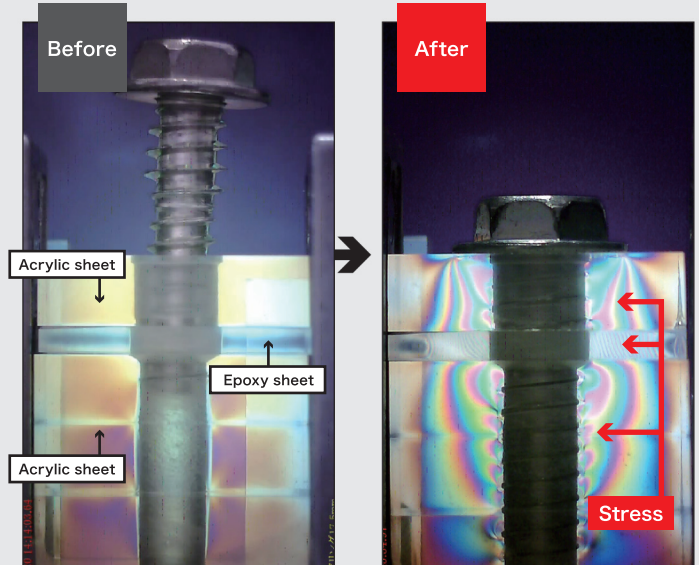


TECHNICAL REPORT 02 Stress validation by photoelasticity

Photoelasticity is an experimental method for analyzing the stress distribution in materials. When polarized light is directly applied to a photoelastic material, it creates a phase difference in the birefringent polarized light depending on the degree of strain, which appears as interference fringes.

Test conditions

- Mated part : Acrylic sheet Sheet thickness $t=5.0$ Used three overlapping sheets
Hole diameter $\phi 4.7$
- Clamped part : ■ Acrylic sheet Sheet thickness $t=5.0$ Hole diameter $\phi 5.8$
■ Epoxy sheet Sheet thickness $t=3.0$ Hole diameter $\phi 6.5$
- Screws used : COLLARLESS TITE $\phi 5\times 22(14)$ Trivalent chromate
Drawing number:DR453



TECHNICAL REPORT 03 Comparison of loosening rate after thermal degradation

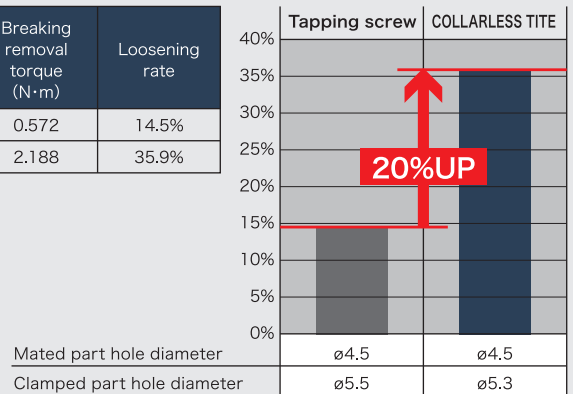
Testing machine

Torque testing machine AX-200 made by NITTOSEIKO Thrust force 68.6N

Test conditions

- Mated part : 66 Nylon(PA66) Sheet thickness $t=15.0$
Hole diameter $\phi 4.5$
- Clamped part : 66 Nylon(PA66) Sheet thickness $t=8.0$
■ COLLARLESS TITE Hole diameter $\phi 5.3$
■ Tapping screw Hole diameter $\phi 5.5$
- Set Torque : ■ COLLARLESS TITE ■ Initial tightening torque $4.50\text{N}\cdot\text{m}$ Revolution speed 300rpm
■ Final tightening torque $5.97\text{N}\cdot\text{m}$ Revolution speed 60rpm
■ Tapping screw ■ Initial tightening torque $3.00\text{N}\cdot\text{m}$ Revolution speed 300rpm
■ Final tightening torque $3.87\text{N}\cdot\text{m}$ Revolution speed 60rpm
- Screws used : ■ COLLARLESS TITE $\phi 5\times 22(14)$ Trivalent chromate Drawing number:DR453
■ Tapping screw $\phi 5\times 22(14)$ Trivalent chromate Drawing number:DR457
- Temperature environment : Left in 120°C environment for 50 hours

Screws used	Tightening torque (N·m)	Breaking removal torque (N·m)	Loosening rate
Tapping screw	3.944	0.572	14.5%
COLLARLESS TITE	6.087	2.188	35.9%



NITTOSEIKO CO.,LTD.

Fastener Division Global Sales Section

1-6-4, Honjyo-nishi, Higashiosaka city, Osaka, 578-0965, Japan
Tel +81-6-6745-8392 Fax +81-6-6745-8372
E-mail : sales@nittoseiko.co.jp
URL : <https://www.nittoseiko.co.jp/>



COLLARLESS TITE is trademark for NITTOSEIKO CO., LTD.